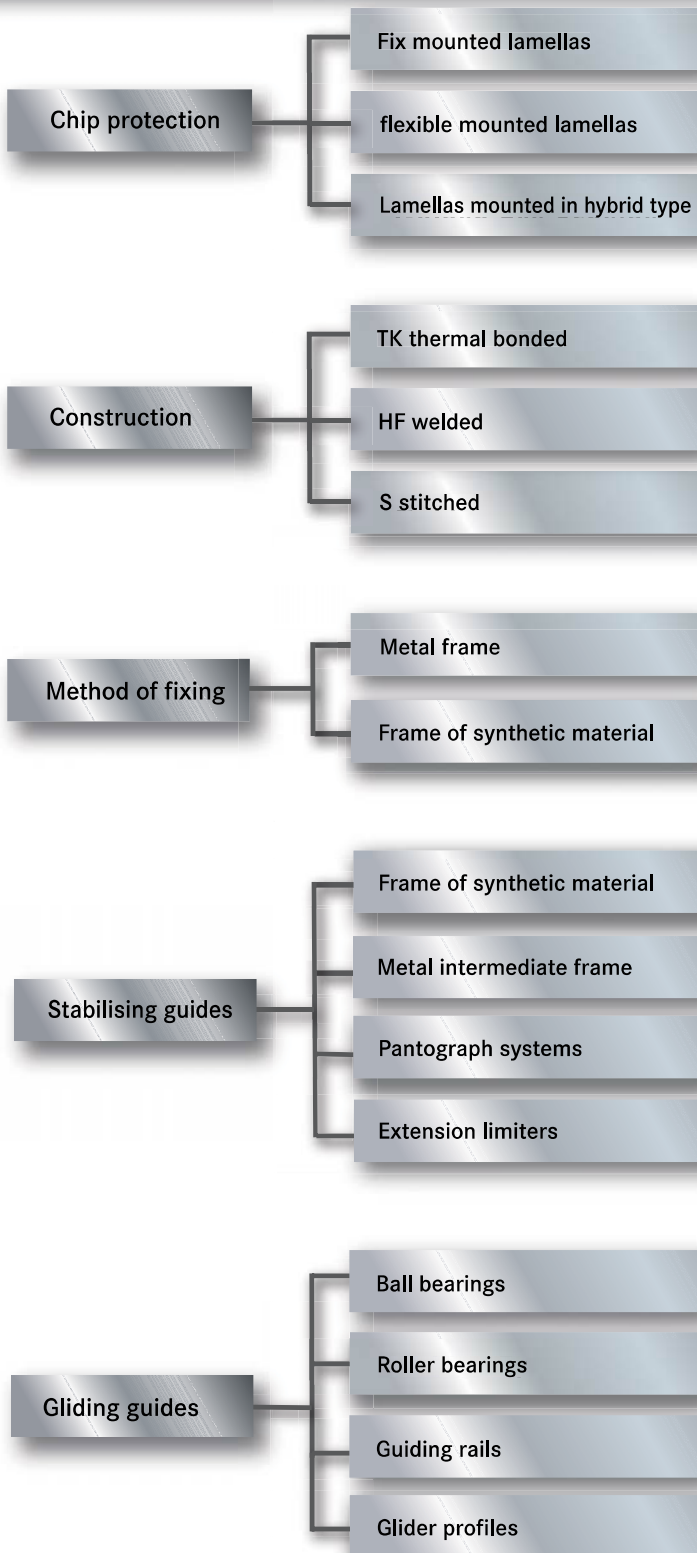


## MODULAR CONCEPT

### SAMURAI BELLOWS WITH LAMELLAS



# SAMURAI BELLOWS

SAMURAI Bellows are an advancement of the ELASTIC Bellows product line. Characteristic for this type of bellows are their lamellas.

The lamellas are fixed at the upper edge of the bellows, which also reinforces them. They provide excellent protection against fast, very hot and sharp chips.



SAMURAI Bellow

SAMURAI Bellows are ideal for HSC applications. Solutions for machining centres with speeds greater than 100 m/min and accelerations greater than 2 g have been successful realized.

Type of bellow	heavy swarf impact	X/Y axis	Z axis	less space
ELASTIC		■		■
FASTAF	■	■	■	
FASTAM			■	■
FASTAC	■			
Vector C <sup>2</sup>	■	■		
FASTLAP			■	■

## Design

Similar the ELASTIC range of products, all materials, shapes, processing methods, and measurements for the SAMURAI Bellows can be combined in any variation. Also a PVC frame is built into each fold of this bellow for assured stability.

## Lamellas

The position of each lamella can be individually chosen. The lamellas can be fixed to the front of the bellows, each side, or in any combination.

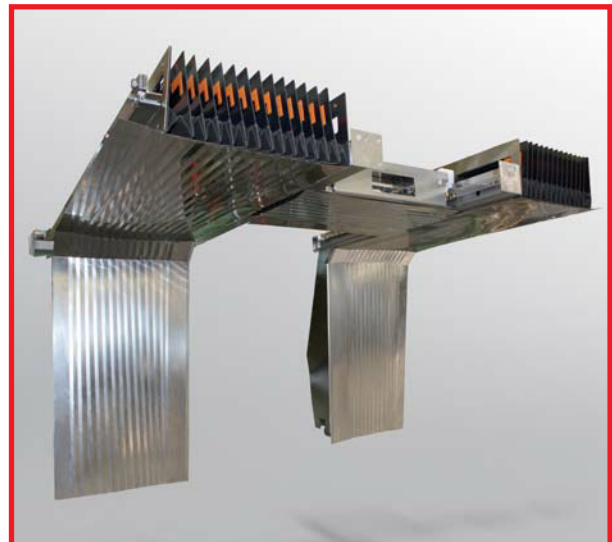
In addition, our in house production of lamellas means we can provide them in nearly all forms, such as inclined or roof types. Stainless steel is used for the material.



Excellent closing and sealing on the top side

Usually the basic lamella type is flat with its end formed into a wiper profile, for excellent contact and sealing on the top side of the SAMURAI Bellow.

There is a high contact pressure across the whole lamella area. With their efficient wiper edge the lamellas prevent debris from entering the interior.



Example SAMURAI Bellows type Vector C<sup>2</sup>; a ready to install solution including interlocking system for loading through the roof. Combination with optional mechatronics system »CoverShutter« possible.

## SAMURAI BELLOWS

20

SAMURAI



Application of lamella bellows

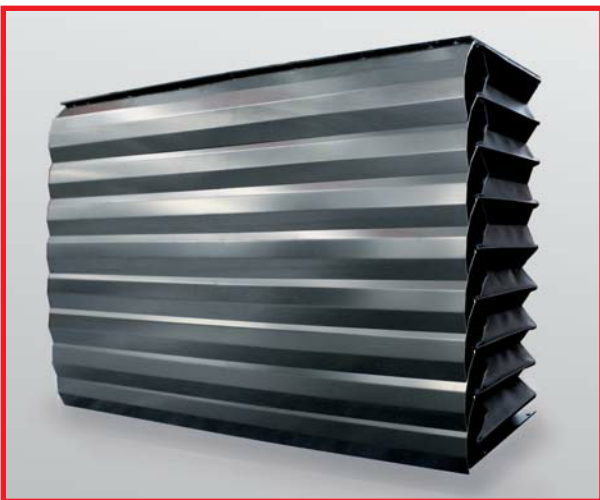
When in use the lamellas develop a regular formation of stripes on their surfaces. This is normal and caused by their edges and has no effect on their functionality or service life.

The lamellas are corrosion and acid proof, but not accessible.

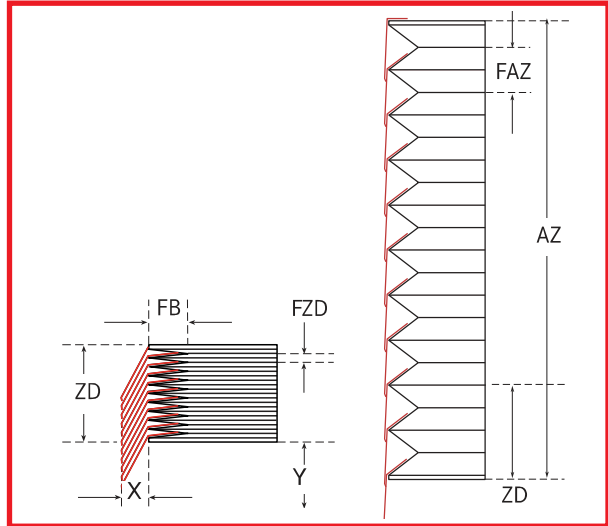
SAMURAI Bellows are available in three basic types.

These main types are based on how the lamellas are fixed:

- FASTAF - fixed lamellas
- FASTAC - fixed telescopic lamellas
- FASTAM - flexible lamellas
- FASTAF Vector C<sup>2</sup> - special type for multi axis protection



SAMURAI FASTAM



Drawing of FASTAF/FASTAC

### Legend

<b>FB</b>	Width of fold
<b>FZD</b>	Compression per fold
<b>2FZD</b>	Compression per two folds
<b>FAZ</b>	Extension per fold
<b>2FAZ</b>	One sheet of lamella protects two folds
<b>FHub</b>	Stroke per fold
<b>AZ</b>	Maximum extension
<b>ZD</b>	Minimum compression
<b>X</b>	Horizontal space required for the lamellas
<b>Y</b>	Vertical space required for the lamellas

FB	FAZ	FZD	X	Y
17,5	20	5	20	40
20	25	5	20	45
25	32	5	25	50
30	40	5	25	65
35	45	5	30	75
40	60	5	35	80
45	65	5	35 - 40	85
50	75	5	45 - 50	95

FASTAF/FASTAC

FB	2FAZ	2FZD	Y
15	40	5-10	65
17,5	45	5-10	75
20	55	5-10	75
25	70	5-10	90
30	85	5-10	105
35	100	5-10	120
40	125	5-10	155

FASTAF 2-folds (one sheet of lamella protects two folds)

# SAMURAI BELLOWS

## FASTAF

FASTAF types are SAMURAI Bellows with fixed lamellas. Owing to this design the lamellas overlap. The lamellas are hinged or clipped. When damaged they can be replaced.

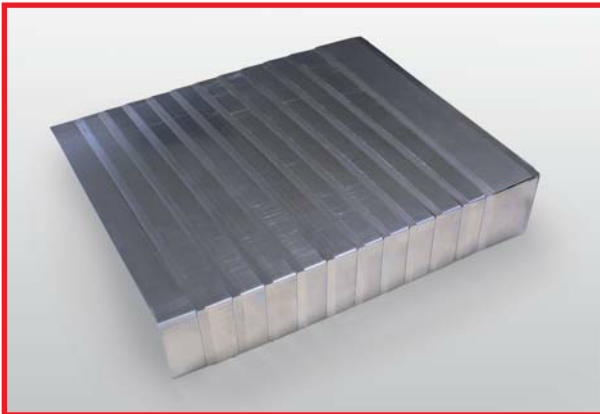


SAMURAI FASTAF, demonstration of »overlapping«

## FASTAC

FASTAC types are SAMURAI Bellows with fixed telescopic lamellas (boxes).

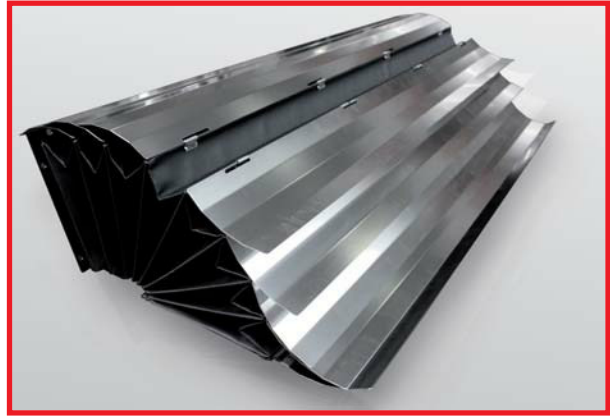
The lamellas cover the front and also the side parts of the bellows, forming an enclosed surface. These »closed« FASTAC lamella bellows are primarily used in a vertical operating position as an alternative to telescopic steel covers.



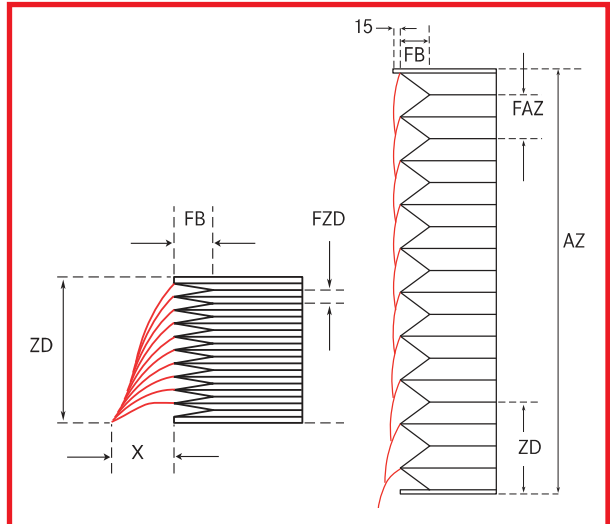
SAMURAI FASTAC

## FASTAM

SAMURAI Bellows of the FASTAM type are equipped with flexible fixed lamellas, so lamella projection must be taken into consideration. The lamellas "stack" when the cover is compressed. The lamellas are hinged or clipped. When damaged they can be replaced.



SAMURAI FASTAM, flexible fixed lamellas



Drawing of FASTAM

### Legend

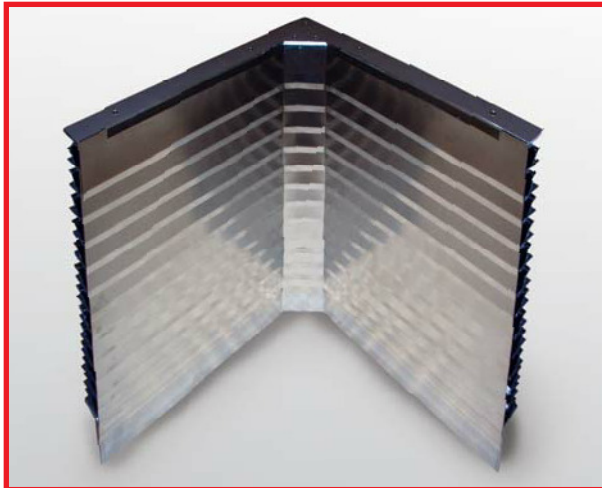
FB	Width of fold
FZD	Compression per fold
FAZ	Extension per fold
ZD	Minimum compression
AZ	Maximum extension
X	Horizontal space required for the lamellas

FB	FAZ	FZD	X
17,5	22	5	50
20	30	5	50
25	38	5	65
30	48	5	75
35	55	5	85
40	65	5	85
45	75	5	100
50	85	5	110

## SAMURAI BELLOWS

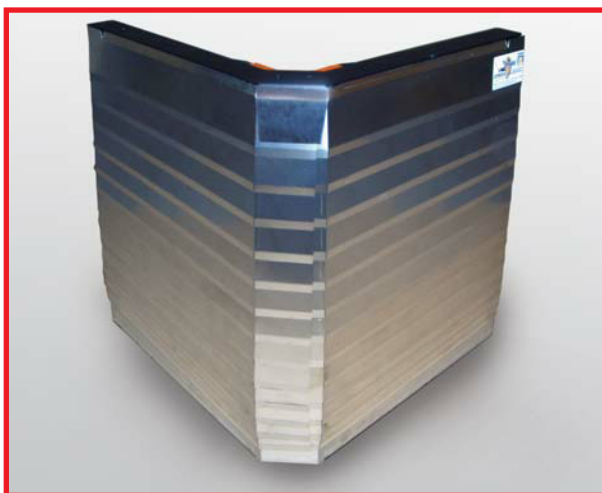
### VECTOR C<sup>2</sup> type

The FASTAF type VECTOR C<sup>2</sup> is a special type for machining centres where continuous covering of the working space (e.g. rear wall, upper roof area) is required.



SAMURAI Vector C<sup>2</sup>, interior angle

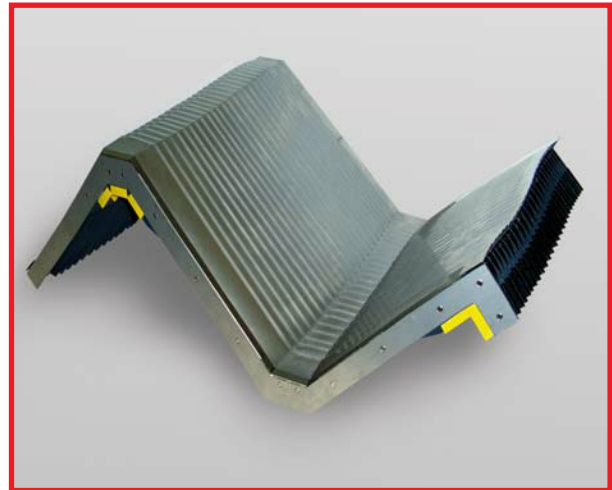
With its unique design of fixed mounted lamellas only one bellow unit is needed to cover the corner areas. The space allocated to the covering can be used very efficiently, and machining dust is significantly reduced. For swarf protection the VECTOR C<sup>2</sup> type is equipped with two overlapping, bended metal sheets mounted securely on each fold.



SAMURAI Vector C<sup>2</sup>, exterior angle

The VECTOR C<sup>2</sup> corner lamella is available as a bended or rounded version providing both a stable structure and reliable functionality.

Even at high operating speeds and accelerations this stable and reliable concept responds flexibly to all interior and exterior angles and combinations of angles.



SAMURAI Vector C<sup>2</sup>, combination of interior and exterior angle

The lamellas for this type of SAMURAI Bellows are available in four shapes:

- Outside
- Inside
- Inside round
- Inside Outside

### SAMURAI FASTAF TW for limited space

The SAMURAI FASTAF TW has been developed as an alternative to the classic design of protective covers.

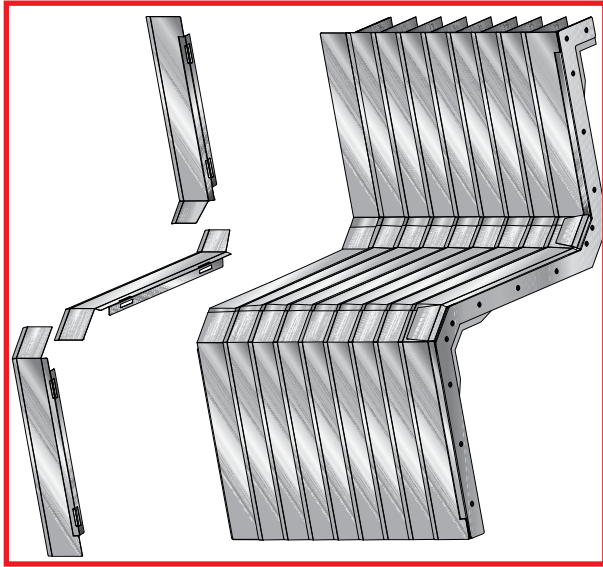
This lamella cover »bends around the corner« and is therefore perfectly suited to machines with limited space below the cover.

The compressed cover is turned through 90° allowing more design opportunities. The preload of the lamella's in the area of the radius is maintained through innovative design.

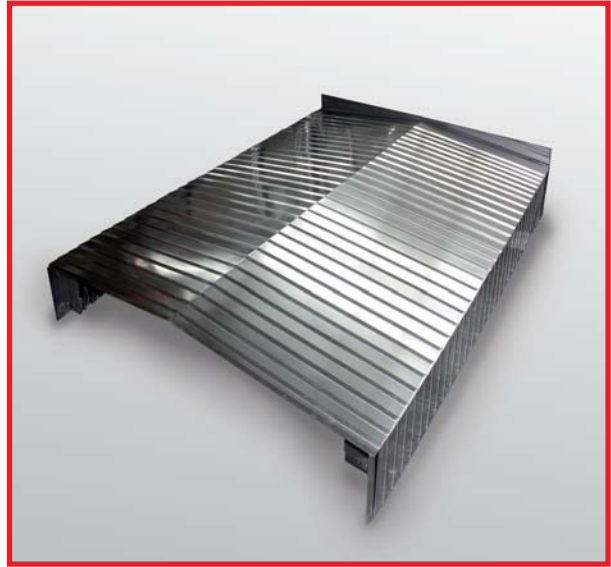


SAMURAI FASTAF TW

# SAMURAI BELLOWS



VECTOR C<sup>2</sup> Inside Outside



SAMURAI FASTAC, special solution

## Legend

- FB Width of fold
- FZD Compression per fold
- FAZ Extension per fold
- X Horizontal space required for the lamellas
- Y Vertical space required for the lamellas

FB	FAZ	FZD	X	Y
17,5	20	5	20	40
20	25	5	20	45
25	32	5	25	50
30	40	5	25	65
35	45	5	30	75
40	60	5	35	80
45	65	5	35 - 40	85
50	75	5	45 - 50	95

Vector C<sup>2</sup>



SAMURAI FASTAF TW for limited space



View into operating machining centre. Result: SAMURAI FASTAF proves reliable even with large chip volumes.